CASING SPACERS END SEALS - STYLE – CCES

Casing spacer end seals shall be a pull-over type construction and made from Neoprene rubber with a thickness between 3/32 and 1/8 inch, dependent on size and flexibility needed for proper fitment and functionality. End Seals shall utilize T304 stainless steel bands for securing each end to the casing pipe and carrier pipe. Casing spacer end seals shall be Model CCES as manufactured by Cascade Waterworks Mfg. Co. of Yorkville, IL.
End Seals Installation Guide

Push in Carrier side before tightening End Seal

MATERIAL (See Material Specifications)

NOTES:
1. FINISH = XXXX
2. 2 PLACE DECIMALS ± 0.05
3. 3 PLACE DECIMALS ± 0.00
4. ANGULAR DECIMALS ± 0.2 DEGREE
5. CHAMFER ALL MACHINED SURFACES 0.05-0.10 X 45° AND REMOVE ALL BURRS.
6. ALL PARTS MUST BE FREE FROM SCALE.
7. NO TOLERANCE NEEDED ON REFERENCE DIMENSIONS.
8. ALL BOLT CIRCLE TOLERANCES PER ANSI B18.5 PARA. 7.7
9. CONCENTRICITY TO CENTERLINE .005

Notes: (cont'd.)
10. NOT for pressure applications.

MATERIAL SPECIFICATIONS:
SEAL - NEOPRENE - 60 DUROMETER
(OFFER MATERIALS AVAILABLE)
BANDS - T304 STAINLESS STEEL

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