



"THE STANDARD OF EXCELLENCE IN THE INDUSTRY"

REPAIR CLAMPS – TAPPED (Stainless Steel) - STYLE – CRT1, CRT2, CRT2-SR, CRT3

Tapped Repair Clamps shall be made from 1 section (CRT1), 2 sections (CRT2 or CRT2-SR) or 3 sections (CRT3). The section(s) shall be made of T-304 stainless steel with a minimum thickness of 22 gauge and a maximum thickness of 18 gauge. The section(s) shall have receiver bars & stud bars TIG welded to the section(s). Each stud bar shall include 5/8-11x7" long, T-304 stainless steel studs and a Stud bar plate which are MIG welded together. Each receiver bar shall include T-304 stainless steel receiving fingers and a Receiver bar plate which are MIG welded together. The stud bar and receiver bar shall be connected using Xylan coated heavy hex nuts, Nylon anti-galling washers and a T-304 stainless steel U-channel washer plate. Each section shall be lined with a 0.250" thick, virgin SBR, gridded, mat gasket with tapered ends to provide a 360° seal and an Armor plate to aid in providing full hoop support on the pipe. The Tapped Repair Clamp shall have a T-304 stainless steel outlet TIG welded to the shell. All welds and bare metal surfaces shall be chemically passivated. The Tapped Repair Clamp shall be CRT1, CRT2, CRT2-SR or CRT3 series as manufactured by Cascade Waterworks Mfg. Co. of Yorkville, IL or approved equal.