



## STYLE CTT1G & CTT2G STAINLESS STEEL TAPPING SADDLE

### INSTALLATION INSTRUCTIONS

- 1) Verify pipe O.D. and saddle to ensure proper saddle is being installed.
- 2) Thoroughly clean pipe surface and lubricate both saddle gasket and pipe surfaces.

#### LUBRICATE GASKETS THOROUGHLY

- 3) Place reference mark on pipe, a measured distance from the tapping point.
- 4) Loosen nuts and raise nuts, washers and washer plate(s) to top of studs. Open saddle and place it around the pipe, centered over the tapping point. \*Replace all fasteners, including Belleville (Spring) Washers, as they were when received.
- 5) Place the studs between the finger lugs on top of the bars and snap the washer plate over receiver bar.
- 6) Using the reference mark, place the saddle on the pipe in its final position. Verify that gaskets are not rolled or distorted.
- 7) Torque nuts as evenly as possible. When applicable, MAINTAIN EVEN GAP BETWEEN BARS, side to side and end to end.
- 8) Tighten nuts using following torque guidelines

**\*FOR USE ON HDPE, CONSULT FACTORY\***

Nominal Pipe Size	CTT1G	CTT2G
	<i>Torque</i> min. (ft.-lbs.)	<i>Torque</i> max. (ft.-lbs.)
2" - 2 1/2"		
3" - 4"		

*Correct torque indicated by use of torque wrench.*

**THIN WALL PVC PIPES MAY REQUIRE LESS TORQUE  
AND MAY DEFORM IF OVER TIGHTENED.**

**FAILURE TO TEST ALL SEALS PRIOR TO BACKFILL  
VOIDS ALL WARRANTIES.**