



"THE STANDARD OF EXCELLENCE IN THE INDUSTRY"

PIPE STIFFENER – STYLE CPS Series

Pipe Stiffeners shall be one-piece (Stiffener only) construction for nominal pipe diameters of less than 3" and two-piece (Stiffener and Wedge) construction for nominal pipe diameters 3" and larger. The Stiffener shall be made of 18-8, T304 stainless steel (T316 available on request), complying with ASTM A240, and shall be a minimum of 20 ga. for nominal pipe diameters less than 4", and a minimum of 14 ga. for nominal pipe diameters of 4" and larger. The Wedge shall be made of 18-8, T304 stainless steel (T316 available on request), complying with ASTM A240, and shall match the thickness of the Stiffener. **All weldments shall be fully chemically passivated in accordance with ASTM A380.** Pipe Stiffeners (Model CPS) are NSF/ANSI 61–2016 - Drinking Water System Components - Health Effects certified. Pipe Stiffeners shall be Model CPS as manufactured by Cascade Waterworks Mfg. Co. of Yorkville, IL or approved equal.