



"THE STANDARD OF EXCELLENCE IN THE INDUSTRY"

TAPPED REPAIR CLAMPS (Stainless Steel) - STYLE – CRT1, CRT2, CRT2-SR, CRT3

Tapped Repair Clamps shall be made from 1 section (CRT1), 2 sections (CRT2 or CR2-SR) or 3 sections (CRT3). The section(s) shall be made of T304 stainless steel with a minimum thickness of 22 gauge and a maximum thickness of 18 gauge. The section(s) shall have receiver bars & stud bars TIG welded to the shells. Each stud bar shall include 5/8 UNC, T304 stainless steel studs and a stud bar plate which is MIG welded together. Each receiver bar shall include T304 stainless steel receiving fingers and a receiver bar plate which are MIG welded together. The stud bar and receiver bar shall be connected using fluoropolymer coated, heavy hex nuts, nylon anti-galling washers and a T304 stainless steel, U-channel, washer plate. Each section shall be lined with a 0.25" thick, virgin SBR, gridded, mat gasket with tapered ends to provide a 360° seal and an armor plate to aid in providing full hoop support on the pipe. A tapped outlet shall be T304 stainless steel and shall be TIG welded to the top section. **All weldments shall be fully chemically passivated in accordance with ASTM A380.** The Repair Clamp shall be **CRT1, CRT2, CRT2-SR, or CRT3** series as manufactured by Cascade Waterworks Mfg. Co. of Yorkville, IL or approved equal.

These specifications are accurate at time of publication and are subject to change without prior notice.



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