



STYLE CCLC

STAINLESS STEEL COLLAR LEAK CLAMP

INSTALLATION INSTRUCTIONS

- 1) Verify pipe O.D. and clamp range to insure that correct clamp is being used.
- 2) Thoroughly clean pipe surface and lubricate both clamp gasket and pipe surfaces.
- 3) Place reference mark on pipe, a measured distance from center of break or damaged area.
- 4) Loosen nuts to top of studs and wrap clamp around pipe snapping washer plate over receiver bar.
- 5) Finger tighten nuts and rotate clamp toward threaded end of studs to smooth out gasket.
- 6) Position nuts for easy tightening and place clamp over center of break. Measure from mark to insure proper placement.
- 7) Tighten nuts working from center to outside, alternating end to end (and side to side on multiband clamps).

MAINTAIN EVEN GAP BETWEEN BARS.

- 8) Torque nuts sufficiently to stop leak. Tighten nuts using following torque guidelines. Correct torque indicated by deformation of washer plate and nylon washers.

NOT FOR USE ON HDPE

Nominal Pipe Size	min. Torque	max. Torque
2" – 3"	30 ft.-lbs.	45 ft.-lbs.
4" – 6"	45 ft.-lbs.	70 ft.-lbs.
8"	70 ft.-lbs.	100 ft.-lbs.

Use torque wrench.

CAUTION!

THIN WALL PIPES MAY REQUIRE LESS TORQUE AND
MAY DEFORM IF OVER TIGHTENED.

**FAILURE TO TEST ALL SEALS PRIOR TO BACKFILL VOIDS
ALL WARRANTIES.**